



**SHUTTLEWORTH CHAIN DRIVE MAINTENANCE SCHEDULE**  
ALUMINUM FRAME

MAINTENANCE SCHEDULE																											
SHUTTLEWORTH CHAIN DRIVE (ALUM. FRAME)	TIME REQ' D	AS NEEDED	ONCE A WK	3 MONTHS	6 MONTHS	9 MONTHS	1 YEAR	15 MONTHS	18 MONTHS	21 MONTHS	2 YEARS	27 MONTHS	30 MONTHS	33 MONTHS	3 YEARS	39 MONTHS	42 MONTHS	45 MONTHS	4 YEARS	51 MONTHS	54 MONTHS	57 MONTHS	5 YEARS	63 MONTHS	66 MONTHS	69 MONTHS	6 YEARS
	VISUAL INSPECTION (ALL)	15m		X																							
INSPECT/ADJUST LUBE STRIP (EACH)	5m			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
INSPECT BUSHINGS, SPRKTS & T-BAR (ALL)	1hr			X			X		X		X		X		X		X		X		X		X		X		X
INSPECT CHAIN, IDLERS & WEAR STRIP (ALL)	1hr						X				X				X				X				X				X
INSPECT/ADJUST TIMING BELT TENSION (ALL)	1hr						X				X				X				X				X				X
REPLACE MISSING OR DAMAGED PARTS	N/A	X																									X
REPLACE ROLLER SHAFT BUSHING (EACH)	2m	X																									X
REPLACE LUBE STRIP (EACH)	10m	X					X				X				X				X				X				X
REPLACE CHAIN & WEAR STRIP (EACH)	1hr														X												X
REPLACE ROLLER SHAFT SPROCKETS (EACH)	2m	X																									X
REPLACE IDLERS (EACH)	10m																										X
REPLACE T-BAR (EACH)	5m	X													X												X

This schedule is based on a 24/5 operation in a clean environment. Product weight?

The required time listings are based on a standard 3M long conveyor.