



SHUTTLEWORTH BELT DRIVE MAINTENANCE SCHEDULE
ALUMINUM AND SST FRAMES

MAINTENANCE SCHEDULE																											
SHUTTLEWORTH BELT DRIVE (ALUM. and SST FRAMES)	TIME REQ' D	AS NEEDED	ONCE A WK	3 MONTHS	6 MONTHS	9 MONTHS	1 YEAR	15 MONTHS	18 MONTHS	21 MONTHS	2 YEARS	27 MONTHS	30 MONTHS	33 MONTHS	3 YEARS	39 MONTHS	42 MONTHS	45 MONTHS	4 YEARS	51 MONTHS	54 MONTHS	57 MONTHS	5 YEARS	63 MONTHS	66 MONTHS	69 MONTHS	6 YEARS
	VISUAL INSPECTION (ALL)	15m		X																							
INSPECT (EACH)	5m			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
INSPECT BUSHINGS, BELTS & T-BAR (ALL)	1hr			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
INSPECT (ALL)	1hr						X				X				X				X				X				X
INSPECT/ADJUST TIMING BELT TENSION (ALL)	1hr						X				X				X				X				X				X
REPLACE MISSING OR DAMAGED PARTS	N/A	X																									X
REPLACE ROLLER SHAFT BUSHING (EACH)	2m	X																									X
REPLACE BELTS (drive belts & jump belts) (EACH)	10m	X																									X
REPLACE (EACH)	1hr														X												X
REPLACE ROLLER SHAFT PULLEYS (EACH)	2m	X																									X
REPLACE BUSHING HOLDERV (EACH)	10m																										X
REPLACE T-BAR (EACH)	5m	X																									X

This schedule is based on a 24/5 operation in a clean environment. Product weight?

The required time listings are based on a standard 3M long conveyor.